

CLOPAY COMMERCIAL – MODELS 664, 664V industrial series



Model 664V

RAISED PANEL STEEL DOORS

Available non-insulated (664) or insulated (664V) with environmentally safe polystyrene molded to the section. Ideal in commercial settings requiring a contemporary look. R-Value 6.3 available on model 664V.

- Polystyrene insulation available on 664V.
- Three-stage paint process delivers a virtually maintenance-free finish.
- Tog-L-Loc® advanced design, eliminates the need for antiquated welds and rivet construction, improving rust and leak prevention.
- Injection-molded lite frames with integral weatherseal are durable and seal against the elements. Multiple glass options available providing visibility or privacy.



Steel skins are protected through a tough, layered coating system, including a hot-dipped galvanized layer, a protective metal oxide pretreatment and a baked-on primer and top coat.

EXTERIOR PROFILE



Classic Raised

COLOR OPTIONS



Standard White Almond Desert Tan Sandtone Chocolate

Due to the printing process, colors may vary.

CUSTOM PAINT OPTION



Color Blast® finish offers more than 1,500 Sherwin-Williams® color options to complement your building design. This durable two-part paint system has been thoroughly tested and is backed by a five-year warranty.

Due to solar reflective formulation to meet greater than a 38 LRV, some colors may not be available.

FEATURES

STANDARD HARDWARE

- TPE astragal in aluminum retainer
- Commercial 10-ball steel rollers (nylon tires available)
- Steel step plate and lift handle
- Galvanized steel end stiles
- Inside slide lock for increased security
- 2" (50.8 mm) or 3" (76.2 mm) track
- 10,000 cycle springs
- Galvanized aircraft cable with minimum 7:1 safety factor
- Variety of track configurations to meet building specifications

MATERIALS AND CONSTRUCTION

Panel Thickness	2" (50.8 mm)
Insulation	1-3/8" (34.9 mm) polystyrene (Available on Model 664V)
R-value	6.3* (664V only)
U-Factor	0.37† (664V only)
Joining System	Tog-L-Loc®
Exterior Steel	24 gauge (.023" min.) (.58 mm)
Interior Cover	Vinyl backing (Available on Model 664V)
Exterior Design	Woodgrain embossed, classic raised
Max Width	664: 20'2" (6.2 m); 664V: 20' (6 m)
Max Height	18' (5.5 m)
Exterior Colors	Standard White, Almond, Desert Tan, Sandtone and Chocolate. Also available in Color Blast®.
Interior Color	Standard White
Limited Warranties	10-year standard paint 5-year Color Blast® finish 1-year materials and workmanship

*Calculated door section R-value is in accordance with DASMA TDS-163.

†Tested door U-factor is in accordance with DASMA 105.

For special sizes, applications and options, consult customer service at 1-800-526-4301.

ADDITIONAL OPTIONS

WINDOW OPTIONS



19-1/2" × 12"

19-1/2" × 12" (49.5 cm × 30.5 cm) window lite with rigid cellular PVC frame. SSB, DSB or 1/8" (3.2 mm) clear acrylic window panes are available.

HEAVY-DUTY HARDWARE (where not standard)



Double-end hinge

3" Track

High performance hardware features 10 gauge end hinges, heavy-duty top bracket and 3" sealed roller with 5/8" stem.

EXHAUST PORT



Can be cut into any type of sectional door. Available in select sizes.



WindCODE® design pressure (DP) up to 13 PSF depending on size. Models tested 50% greater than DP.



Upgrade your standard door with industrial-grade components.

HIGH CYCLE SPRINGS



25,000, 50,000 or 100,000 cycle springs available.

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